



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2581

Job Sheet 175753



Part No: D2581

Job Qty: 20 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/23/18	0.00	0.00	Start Up Waterjet		SC 4/24/18
100	Waterjet	20 pcs		4/23/18	0.00	0.98	Waterjet1		SC 4/24/18
120	QC	20 pcs		4/23/18	0.00	0.00	QC8		38
130	Brake NC	20 pcs		4/24/18	0.01	0.47	Brake NC 1		DAS SJB
140	QC	20 pcs		4/24/18	0.00	0.00	QC5		38
150	Packaging	20 pcs		4/24/18	0.00	0.00	Packaging3		P. 11.1 185-28
160	QC21-SA	20 Ea		4/24/18	0.00	0.00	QC21		MAY 7 8 2018

Part Op 100 - 1-Cut as per Dwg D2581

Descriptions: 130 - Form as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.3740 sf (.0187 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	0	104	0



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Container No: S061216



Part: D2581

Job No: 175753

Serial No/Batch: S061216

Revision:

Inspector:

Date: 04/16/18

38
04/16/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Bracket	0.328inches + 0.006 - 0.001	0.334 0.327	0,328	
2	Mounting Bracket	0.191inches + 0.005 - 0.001	0.196 0.190	0,192	
3	Mounting Bracket	0.750inches ± 0.010	0.760 0.740	0,754	
4	Mounting Bracket	3.596inches ± 0.010	3.606 3.586	3,594	
5	Mounting Bracket	2.846inches ± 0.010	2.856 2.836	2,847	
6	Mounting Bracket	1.995inches ± 0.010	2.005 1.985	1,996	
7	Mounting Bracket	0.250inches ± 0.010	0.260 0.240	0,250	

Plex 4/10/18 2:07 PM Dart.Gagnon.Michelle